

表 1 正交试验直观表

Table 1 Orthogonal test intuitive table

试验号 No.	因素 Factors				脱乙酰度(%) D.D. (%)
	A	B	C	D	
1	1	1	1	1	91.85
2	1	2	2	2	93.89
3	1	3	3	3	90.65
4	2	1	2	3	92.18
5	2	2	3	1	92.45
6	2	3	1	2	90.21
7	3	1	3	2	86.33
8	3	2	1	3	84.56
9	3	3	2	1	87.45
k1	92.13	90.12	88.87	90.58	
k2	91.61	90.30	91.17	90.14	
k3	86.11	89.44	89.81	89.13	
R	6.02	0.86	2.30	1.45	
因素主次关系					ABCD
The relationship between primary and secondary factors					
最优组合					A ₁ B ₂ C ₂ D ₁
Optimal combination					